



KRG Performance Racing, LLC
14954 Technology Drive
Shelby Township, MI 48315

Thank you for purchasing our KRG Crank Fixture. There is 100% no returns on the fixture. KRG Crank Fixtures have been tested and and proven to work; we use the fixture to rebuild all of our cranks at Krg Performance. This fixture may not be for everyone; it is big, heavy, and requires all cranks to be hand trued.

1. Cranks immediately out of the fixture are not 100% ready for use. Our fixtures are designed to produce a 0.001 run out with the crank on V-blocks, with the indicator on where the main bearings run. The fixture is designed to get you close and to save time in truing by hand. We highly recommend that you get the crank true on the ends within 0.001.
2. Bushings are a general I.D. size. Bushings should fit most Japanese dirt bikes. Some bushing will need to be modified to slip fit the crank journal. We recommend to chuck the bushings in a lathe and sand the I.D. to a slip fit.
3. The top plate is a snug fit and will work in after using the fixture.
4. The more snug the fit on the bushings are in the fixture plate and on the journal, the better the crank run out.
5. When finding a bushing for your crank, sometimes, one will slid on one way and the other side won't. Please always check each bushing for the right crank.
6. There is a top bushing and a bottom bushing, one for each plate. Please ensure the bushing corresponds to the correct plate.
7. We recommend that you use a good, sturdy press when pressing cranks with our fixture.

Any questions please call or email:

krgmachining@outlook.com

586-795-0144

Thanks,

KRG Performance